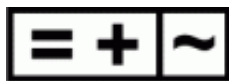



DURWELD 350

Electrodes MMA [SMAW]

Hardfacing and repairing

CLASSIFICATION:	APPROVALS:	APPLICATION:	
EN ISO 14700-A : E Fe1 DIN 8555 : E 1-UM-350 PG		Hardfacing and repairing	
<ul style="list-style-type: none">• Electrode for surfacing elements exposed to medium wear.• The overlay is resistant to medium abrasion and pressure, it also shows high resistance to shocks.• The overlay can be machined.• Good weldability in constrained positions.			
Application			
Regeneration and buffer layer on crane wheels, shafts, guides, screw conveyor screws, etc.			
Typical chemical composition %			
C 0,15	Si 0,50	Mn 1,00	Cr 3,00
Typical mechanical properties			
Hardness		app. 350 HB /	
Coating type		basic	
Welding current			
Welding positions			

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