

MIGWELD CuSn6

MIG/MAG Wires [GMAW]

Stopy miedzi



CLASSIFICATION: EN ISO 24373-A : S Cu 5180A (CuSn6P) W.Nr. : 2.1022	APPROVALS:	APPLICATION: Petrochemical and chemical industry Shipbuilding&Offshore
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Drut do spawania stopów miedzi CuSn, może być stosowany również do regeneracji.

Typical chemical composition %

Cu	Sn	P
reszta	5,50	0,25

Typical mechanical properties

Tensile strength Rm [N/mm2]	260
Elongation A5 [%]	20
Hardness	80 HB /
Wire/rod type	Lity
Welding current	
Welding positions	
Shielding gases acc. to EN ISO 14175	I1 - Ar / I3 - Ar + >0-95% He /

Welding parameters and packing

∅	Welding current [A]	Voltage [V]	Weight of packet [kg]
0,8	80-140	25-26	15,0
1,0	130-200	26-27	15,0
1,2	185-245	27-28	15,0
1,6	250-400	28-30	15,0

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