

CUTWELD 2

Electrodes MMA [SMAW]

Cutting and gouging

CLASSIFICATION:	APPROVALS:	APPLICATION: Hardfacing and repairing
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- Electrode for cutting and gouging, dedicated for all types of steels, cast iron, copper and its alloys.
- **Caution!** In small spaces the air ventilation is necessary.

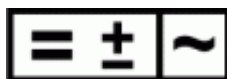
Base material

Steels
Copper
Copper alloys
Aluminium
Casting steels

Typical mechanical properties

Coating type special

Welding current



Welding positions



Redrying

200°C / 1h

Welding parameters and packing

∅	Length [mm]	Welding current [A]	Weight of packet [kg]	Weight of carton [kg]
3,2	350 /	130-200	4,0	12,0
4,0	450 /	180-250	5,0	15,0
5,0	450 /	250-350	5,2	15,6

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