

## COREWELD A670

Flux cored wires [FCAW]

Hardfacing and repairing

<b>CLASSIFICATION:</b>	<b>APPROVALS:</b>	<b>APPLICATION:</b> Hardfacing and repairing
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- Flux-cored hardfacing wire, produces Fe, B and C based deposits.
- Recommended for parts exposed to high abrasion and medium impact at temperatures up to 250°C.


### Application

Ceramic industry and sand plants

### Typical chemical composition %

C	Si	Mn	Ni	Inne
0,70	1,0	2,0	2,0	4,5

### Typical mechanical properties

<b>Hardness</b>	65-68 HRC /
<b>Wire/rod type</b>	gas shielded arc welding
<b>Welding current</b>	

### Welding parameters and packing

∅	Welding current [A]	Voltage [V]	Weight of packet [kg]
1,6	160-300	23-32	15,0/30,0

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