

COREWELD A670

Flux cored wires [FCAW]

Hardfacing and repairing

CLASSIFICATION:	APPROVALS:	APPLICATION:
		Hardfacing and repairing
Flux-cored hardrfac Recommended for page 1.5 pag	ing wire, produces Fe, B and C bas parts exposed to high abrasion and	sed deposits. d medium impact at temperatures up to 250°C.
Application		

Ceramic industry and sand plants

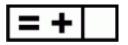
Typical chemical composition %

C	Si	Mn	Ni	Inne
0,70	1,0	2,0	2,0	4,5

Typical mechanical properties

Hardness	65-68 HRC /
Wire/rod type	gas shielded arc welding

Welding current



Welding parameters and packing

Ø	Welding current [A]	Voltage [V]	Weight of packet [kg]
1,6	160-300	23-32	15,0/30,0

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